
John Smith

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SENIOR WELDING INSPECTOR / SUPERVISOR

♦ CSWIP 3.2 - Offshore & Onshore - Handovers & Completions - QA/QC ♦

Nearly 20 years inspection and supervisory experience gained within fabrication, testing and QA/QC in the UK and overseas (onshore and offshore) within the oil / gas, and petro-chemical industries plus pharmaceutical plants, pipelines and tank farms. Overseeing projects from kick-off meeting to completion. Committed to the very highest safety, health and environmental standards. Record of improving efficiencies within budget, timescales and process limitations whilst optimising multi-national, multi-skilled teams (welding, mechanical, materials, etc.) and producing a continuous high degree of client satisfaction. Conversant with all the commonly used standards EEMUA 158, AWS D1.1, ASME B31.3-31.4-31.8, API 1104, BS810, BS4515 ASME 1X, EN 287-288 etc.

AREAS OF EXPERTISE

- QC/Welding Inspection
- Client Liaison
- Auditing
- Work Scheduling
- NDT Co-ordinating
- Operational Management
- Supervision and Leadership
- First Line Inspections
- Welder and Inspector Trainer
- Work Pack Close Outs
- Recruitment
- Health and Safety
- Project Management
- Final Handovers
- Quality Assurance

PROFESSIONAL DEVELOPMENT

CSWIP 3.2	Senior Welding Inspector Cert no. 7612	Aug 02
CSWIP 3.1	Welding Inspector Cert no 2692	Jun 00
Lead Auditor	Trained to assess and valuate Quality Systems to the requirements of ISO 9001:2000 and ISO 19011:2002. Cert no 22499. (Moody International).	Nov 06
IOSH	Safety Management Course	Apr 99
Permit to Work	B.P. course	Jun 02
City & Guilds	Word Processing and Database	Mar 02
OPITO	Combined Offshore Survival and Fire Fighting	Feb 07

PROFESSIONAL EXPERIENCE AND ACHIEVEMENTS

SENIOR WELDING INSPECTOR (IN COUNTRY REPRESENTATIVE) Nov 01 - Present

Company A (Aug 06 - Present), Company B, Ceyhan, Turkey, (Nov 02-Aug 06)

- Worked on a Joint Venture with Tekfen/Azfen, constructing the Central Azery C&WP and the PCWU 14,000 ton Topside Platforms.
 - Establishment and responsibility for project communications with client and sub-contractors.
 - Ran structural and piping procedures using all welding processes, and supervised all welder approvals.
 - Trained inspectors to CSWIP 3.1 level.
 - Resolved the day-to-day problems for the contractor during fabrications and installations on structures and piping.
 - Oversaw the assembly of node sections, plate girders, box sections, as well as pipework stainless steel, duplex and super duplex.
 - Established inspection systems and all radiographic interpretation.
 - Reviewed all work packs and completed all works to the highest quality and safety standards before hand over to client (AIOC).
 - Regular audits on all systems.
 - Preparation of weekly and monthly reports to client and senior management.
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PROFESSIONAL EXPERIENCE AND ACHIEVEMENTS (CONTINUED)

Q/C INSPECTION

Apr 01 - Nov 01

Company C - Coryton.

- Worked alongside B.P. on shutdown, covering all areas of inspection from pre-pack, make-up to handover and completion. Controlled all NDT, organized and witnessed testing.
- Developed and reviewed project planning and programming. Monitored sub-contractors and Work in Progress (WIP). Effected close liaisons with clients and QA / QC teams.

Company D - Saughall (seconded to main fabrication shop).

- A trouble shooting and problem solving secondment.
- Worked with clients on Radiographic interpretation, with NDT co-ordination between fabrication shop and sites for ongoing Norpower and Mitsubishi contracts.

WELDING SUPERINTENDENT

Dec 00 - Apr 01

Company E, Doha, Qatar (Station B 100 Km 30" Kuff gas pipeline)

- Instrumental in installing process pipe-work and frontline inspection, weld procedures, approvals and organizing all NDT. Set up and monitored all quality and safety controls.

WELDING INSPECTOR

Jan 00 - Dec 00

Company F, Lundbeck, Middlesbrough (Feb 00 - Dec 00)

- Involved with the full construction of a pharmaceutical plant at Seal Sands, Middlesbrough.
- Covered all QC activities from goods inward inspection, weld procedures, welder approvals, inspection, line punching, testing and reinstatement.

Company F, BP Chemical Hull, (Jan 00 - Feb 00)

- Coordinated all NDT, pressure testing, pigging, and reinstatement for the construction of the Tank Farm (LNG 9%Ni) and related pipe work.

EARLY CAREER SUMMARY

Welding Inspector / Foreman	<u>AMEC - Wilton ICI Middlesborough</u> Repaired 6" carbon, steel lines. Purchasing consumables and plant. Weld test to NDT completion.	Sep 99-Jan 00
Welding Foreman	<u>Aker McNulty - Stord island, Norway</u> Refit of the Vesselfrick 'B' for Statoil.	May 99-Aug 99
Welding Superintendent	Aker McNulty - Porsgrunn, Norway	Oct 98-May 99
General Foreman	Aker McNulty - South Shields, Newcastle	Sep 97-Oct 98
Foreman / Inspector	Aker McNulty - Harland and Wolfe, Belfast	Jun 97-Sep 97
Foreman / Inspector	AOC International (BP Kinneal, Grangemouth)	May 97-Jun 97
Foreman / Inspector	Heerema, Hartlepool	Aug 96-May 97
Welding Inspector	McNulty Offshore	Jan 96-Aug 96
Earlier Welding Career	Available on request.	to 1996
References	Available on request.	
NI Number	Available on request, for security, "identity theft" reasons.	

YOU CAN GET IT RIGHT FIRST TIME!

Health and Safety: Key player in successful HSE inspection. Prepared and developed risk assessments and Health and Safety plans, and safety performance. Co-ordination of project audits and initiation of post audit actions. Dealing with all QA/QC, approving submitted developed isometrics. Approving piping and welding procedures. Compliance with corporate Health and Safety.

PERSONAL

Mobility: Full clean driving license. *Born:* 1960. *Passport:* UK.